

TOOLROOM	NUMBER	
Sodick VL400Q Wire EDM 400 x 300 x 220 - 2017	1	Tooling Area – 11 000 Sqft Number of Employees – 12
Haas VF2 Machining Center 16" X 32" (3 axis) 2004,2006,2012,2019	4	
Haas VF5-50XT Machining Center – 23 X 60" X 23" (3 Axis) -2015	1	
Haas ST30SS Lathe 24 Tool Changer -2010	1	
Haas TL2 Lathe - 2008	1	
Haas Minimill2 - 2008	1	
Blanchard Grinder Model 22/42 – 42" Chuck	1	
Kasuga Milling Machines – 20" X 42"	2	
Bridgeport Milling Machines	2	
Cincinnati Radial Drill	1	
C & E Horizontal Boring Mill – 4" Spindle 48" x 60"		
Chevalier Surface Grinders – 6" X 18"	2	
Chevalier Surface Grinders – 12" X 24"	3	
First ED252 Sinker EDM	1	
Brown & Sharp Cylindrical Grinder – 6" X 12"	1	
Monarch Engine Lathe – 12" X 36"	1	
Eight (8) Ton Crane	1	
Solidworks Professional Cad - 2021	3	
DoAll Contour Saw	1	
Horizontal Cut Off Saw	2	
Lincoln Mig Welder	1	
Hobart Tig Welder	1	
Davis Keyseater	1	
Sunnen Honing Machine	1	
CAD/CAM CNC Communications System	6	
Key Creator Design System - 2021	2	

QUALITY ASSURANCE	NUMBER	
Mitutoyo 544 CNC Coordinate Measuring Machine – 2016	1	
Mitutoyo Optical Comparator PH3500 – 2019	1	
Conventional measuring tools.	1	
ISO 9001:2015 Certification		

PRESS ROOM	NUMBER	
Clearing 400 Ton Press – 60” X 84” X 24”	1	Company Established 1956 Building Area 46 000 Sq Ft Number of Employees - 13
110 Ton Brown Boggs OBI C/W Cushions	2	
160 Ton AIDA GAP Presses (30 – 55 S.P.M)	5	
200 Ton AIDA GAP Presses NC – 2 (25 – 45 S.P.M)	2	
200 Ton AIDA GAP Press NC – 1 (20 – 40 S.P.M)	1	
250 Ton Komatsu GAP Press (20 – 40 S.P.M)	1	
250 Ton AIDA Gap press NC-2 (20-40 S.P.M.)	1	
250 Ton Wilkins & Mitchell S.S. Press 36” x 96” x 6” (20-45 S.P.M)	1	
400 Ton Bliss S/S 48” X 84” Bed and 10” Stroke (20 – 40 S.P.M)	1	
400 Ton Blow S/S 48” X 84” Bed and 10” Stroke (20 – 40 S.P.M)	1	
400 Ton Blow S/S 48” X 96” Bed and 10” Stroke (20 – 40 S.P.M)	1	
3 000 lb Fork Lift	1	
6 000 lb Fork Lift		
8000 lb Fork Lift		

FABRICATING ROOM	NUMBER	
Trumpf 1030 Fiber Laser 4Kw – 2021	1	Number of Employees - 5
Ras Flexibend Panel Bender – 2012	1	
Keetona Shear 120” x .141”	1	
Allsteel Brake Press 120” x 70 Ton	1	
True Tops Boost Software	1	